

DESCRIPTION

PNEUMATIC TIRE

5

TECHNICAL FIELD

This invention relates to a pneumatic tire contributing to durability of a region of a display portion provided on a sidewall.

BACKGROUND ART

10 In general, on a sidewall of a pneumatic tire, a variety of characters, numbers and graphics (hereinafter, referred to as a display portion) are provided in order to meet legal criteria of the respective countries around the world.

When the display portion is provided, from a viewpoint 15 of improving an exterior appearance of the product, for example, as shown in FIG. 1, display portions 103 are sometimes provided on an area of a decorative portion 101 in which ring-shaped longitudinal ridges having cross sections composed of crests and roots are applied, that is, so-called serrations are cut.

20 The display portions 103 are higher than the decorative portion 101 and have a shape in which each upper surface 105 has a large surface area when being enlarged as shown in FIG. 2.

As apparent from FIG. 2, rigidity of the display portions 25 103 provided on the sidewall becomes larger as compared with that of the decorative portion 101 in terms of a relationship in cross-sectional area therebetween. Accordingly, a rigidity difference occurs between each display portion 103 and the decorative portion 101 through a root groove 107.

30 The rigidity difference becomes a factor to cause a stress concentration in the root groove 107 as a boundary between the

display portion 103 and the decorative portion 101 due to an influence of a load applied repeatedly when the tire runs. In particular, in a region of the decorative portion 101 sandwiched between the display portion 103 and the display portion 103,
5 which have high rigidity, the rigidity difference becomes noticeable.

When the stress concentration occurs repeatedly in the root groove 107, such an occurrence is prone to lead to a crack due to flex fatigue of the root groove 107, causing a problem
10 that durability of a region of the display portions is greatly affected.

Note that, as a document of the prior art related to this application, the following is given.

Japanese Patent Laid-Open No. H6-340208 (published in
15 1994)

DISCLOSURE OF THE INVENTION

This invention has an object to provide a pneumatic tire achieving an improvement of durability in a manner that a
20 rigidity difference is made not to occur between a decorative portion and a display portion.

In order to achieve the foregoing object, this invention is a pneumatic tire including a cylindrical crown portion, and a pair of sidewalls and a pair of bead portions, the sidewalls
25 and the bead portions being continuous from both sides of the crown portion, in which a decorative portion having tops and bottoms continue with each other thereon is arranged on at least one of the sidewalls. This pneumatic tire is characterized in that protruding portions higher than the tops of the decorative portion are provided, and joined portions of the protruding
30 portion and decorative portion and/or of the protruding

portions are higher than the bottoms of the decorative portion.

The rigidity difference is resolved, and thus the occurrence of the stress concentration is decreased, and it is made possible to restrict the crack caused by the flex fatigue
5 for a long period of time without damaging the exterior appearance. As a result of this, the durability of the region of the protruding portions is improved to a great extent.

Moreover, in a preferred embodiment, a high decorative portion having bottoms higher than the bottoms of the decorative
10 portion and the tops continue with each other thereon may be provided on the joined portion of the protruding portions.

In such a way, even if pluralities of the bottoms and tops continue between the protruding portion and the protruding portion, a large rigidity difference does not occur owing to
15 the high decorative portion, and the flex fatigue can be restricted from occurring concentratedly on one part. Therefore, the occurrence of the crack can be securely restricted for a long period of time without damaging the exterior appearance.

20 Moreover, another aspect of this invention is a pneumatic tire including a cylindrical crown portion, and a pair of sidewalls and a pair of bead portions, the sidewalls and the bead portions being continuous from both sides of the crown portion, in which a decorative portion having tops and bottoms
25 continue with each other thereon is arranged on at least one of the sidewalls, characterized in that protruding portions higher than the tops of the decorative portion are provided, and flat portions higher than the bottoms of the decorative portion are provided on bottoms between the protruding portions
30 adjacent to each other.

In such a way, corner portions where the stress

concentration is prone to occur are removed, and thus the occurrence of the crack caused by the flex fatigue can be securely restricted.

Moreover, in a preferred embodiment, it is preferable
5 that a ratio of a width of each of the flat portions be 40 to 70% with respect to a width between ends of top surfaces of the protruding portions.

The reason is as follows. When the ratio of the width
of the flat portion is lower than 40% with respect to the width
10 between the ends of the top surfaces of the protruding portions,
the exterior appearance is damaged, and in addition, the flex
fatigue concentrates on one part, and the occurrence of the
crack cannot be restricted.

Moreover, a corner region connecting the decorative
15 portion and each protruding portion may be formed of a round
portion. This is because the crack can be prevented from
occurring, which may be caused by a concentration of the flex
fatigue on one part.

It is preferable that the round portion have a radius of
20 0.2 to 1.0 mm.

Moreover, it is preferable that a height of the joined
portion of the protruding portion and the decorative portion
or of the protruding portions be set within a range of 30% to
70% with respect to a height to each top surface of the protruding
25 portions. The reason is as follows. When the ratio of the
height of the joined portion is lower than 30%, though the tire
is satisfactory in the exterior appearance, the crack cannot
be prevented from occurring, which may be caused by the
concentration of the flex fatigue. Furthermore, when the ratio
30 of the height of the joined portion is higher than 70%, though
the flex fatigue can be prevented from concentrating, the tire

is inferior in the exterior appearance.

BRIEF DESCRIPTION OF DRAWINGS

FIG. 1 is a schematic explanatory view showing a
5 conventional example.

FIG. 2 is a cross-sectional explanatory view
schematically showing an enlarged portion along a line B-B of
FIG. 1.

FIG. 3 is a cross-sectional explanatory view
10 schematically showing an enlarged portion of a pneumatic tire
according to a first embodiment of this invention, the portion
being taken along a line A-A in FIG. 4.

FIG. 4 is a schematic explanatory view of one part in which
protruding portions becoming display portions are provided on
15 a region of a decorative portion of a sidewall in the first
embodiment of this invention.

FIG. 5 is a cross-sectional explanatory view
schematically showing a left half of the pneumatic tire
according to the first embodiment of this invention.

20 FIG. 6 is a cross-sectional explanatory view similar to
FIG. 3, showing a modification example of the first embodiment
of this invention, in which a high joined portion composed of
pluralities of continuous bottoms and tops is provided between
a display portion and a display portion, both becoming the
25 protruding portions.

FIG. 7 is a cross-sectional explanatory view
schematically showing a pneumatic tire according to a second
embodiment of this invention, in which joined portions of the
display portion and display portion, both becoming the
30 protruding portions, and of the display portion and decorative
portion are made as flat portions.

FIG. 8 is a cross-sectional explanatory view showing a case where the protruding portions are adjacent to each other in Conventional example.

FIG. 9 is a cross-sectional explanatory view 5 schematically showing a pneumatic tire according to a third embodiment of this invention, showing an example where the joined portion of the protruding portions is formed high.

FIG. 10 is a cross-sectional explanatory view 10 schematically showing the pneumatic tire according to the third embodiment of this invention, showing an example where a flat portion is formed on the joined portion of the protruding portions.

FIG. 11 is a cross-sectional explanatory view 15 schematically showing a relationship between a width between top surfaces of the protrusions and a width of the flat portion in the third embodiment of this invention.

BEST MODE FOR CARRYING OUT THE INVENTION

A first embodiment of this invention will be concretely 20 described below while referring to FIG. 3 to FIG. 5.

FIG. 5 shows a schematic cross-sectional view of a pneumatic safety tire 1. The pneumatic safety tire 1 includes sidewalls 5 continuous from both ends constituting a cylindrical crown portion 3 toward an inside in a diameter 25 direction, bead portions 9 in which bead rings 7 are embedded in tip portions, a carcass layer 11 disposed from one of the sidewalls 5 through the crown portion 3 to the other sidewall (not shown), both ends of the carcass layer 11 being wound around and fixed to the bead rings 7, and a belt layer 13 made of a 30 plurality of unstretchable belts arranged over a region of the crown portion 3 and stacked on the carcass layer 11.

Meanwhile, on the sidewall 5, a continuous decorative portion 15 in which serrations are cut such that cross-sectional tops and bottoms continue with each other as shown in FIG. 4 is arranged in a ring shape in a state of being tilted to some 5 extent. Thus, an improvement of appearance of the tire is achieved.

On a region of the decorative portion 15, display portions 17 becoming protruding portions made of a combination of characters, marks and the like are provided. Note that the 10 decorative portion 15 in which the serrations are cut not only achieves the improvement of appearance. The decorative portion 15 also includes a function to restrict a bare state by allowing air to pass between the tops and the bottoms during a vulcanization process. In the vulcanization process, a green 15 tire having been molded is put into a metal mold, the tire is inflated to a shape of the metal mold by pressurization from an inner surface thereof, the tire is heated from the inner and outer surfaces thereof, and thus a tire product is manufactured.

The display portions 17 are formed into a large 20 cross-sectional shape higher than the decorative portion 15 and having a predetermined surface area.

Bottoms 19 of joined portions composed of tops and bottoms between the display portion 17 and the display portion 17, and bottoms 19 of joined portions of the decorative portion 15 and 25 display portion 17, are set at positions higher than the bottoms of the decorative portion 15 and formed into a shape in which V grooves become wide and shallow.

In the bottom surfaces 19 of the joined portions, a ratio of a height DB from a root groove line X connecting the bottoms 30 of the decorative portion 15 with respect to a height DA to top surfaces 17a of the display portions 17 is set at 30 to 70%,

and preferably, 50 to 70%. As the height DB of the bottoms 19 becomes higher, a difference of elevation between the bottoms 19 and the top surfaces 17a is decreased, and thus it becomes difficult to recognize outer circumferential edge lines of the 5 display portions 17. Consequently, a display function as display portions is lowered. Accordingly, from a viewpoint of the display function and the rigidity, it is preferable to set a ratio relationship between the height DA of the display portions 17 and the height DB of the bottoms 19 at approximately 10 2: 1 by setting the height DB at approximately a half of the height DA.

Moreover, it is preferable to form the bottoms 19 into a round shape in which corners are removed.

According to the pneumatic tire 1 thus constituted, 15 though the tire 1 comes to be repeatedly subjected to compressive strain in the region of the display portions 17 while running, a large rigidity difference between the display portion 17 and the decorative portion 15 or between the display portion 17 and the display portion 17 is resolved. In addition, 20 the strength and rigidity of the region concerned are enhanced, and an occurrence of a stress concentration is decreased. As a result of this, it is made possible to securely restrict a crack caused by flex fatigue for a long period of time without damaging the exterior appearance, leading to that durability 25 of the region of the display portions 17 is improved to a great extent.

Note that, as shown in FIG. 6, in an embodiment in which the decorative portion 15 having pluralities of the tops and bottoms continuing with each other are provided between the 30 display portion 17 and the display portion 17, means may be adopted as illustrated, in which a high decorative portion 15A

having bottoms higher than the bottoms of the decorative portion 15 and the tops continue with each other is provided. In such a way, similar operation and effect to those shown in FIG. 3 can be expected.

5 FIG. 7 is one showing a second embodiment of the joined portion.

Specifically, in this embodiment, the joined portions of the decorative portion 15 and display portion 17 and of the display portion 17 and display portion 17 are formed into a shape 10 integrally continuous in flat portions 21 higher than the bottoms of the decorative portion 15.

In the flat portions 21, a ratio of a height DB from a root groove line X connecting a root groove and root groove (two-dotted lines) of the decorative portion 15 is set at 30% 15 to 70%, and preferably, 50% to 70% with respect to a height DA to the top surfaces 17a of the display portions 17. As the height DB of the flat portions 21 becomes higher, a difference of elevation between the flat portions 21 and the top surfaces 17a is decreased, and thus it becomes difficult to recognize the 20 outer circumferential edge lines of the display portions 17.

As a result of this, the display function as display portions is lowered. Accordingly, from a viewpoint of the display function and the rigidity, it is preferable to set a ratio relationship between the height DA of the display portions 25 17 and the height DB of the flat portions 21 at approximately 2: 1 by setting the height DB at approximately a half of the height DA.

Meanwhile, corner portions of the flat portions 21 and display portions 17 are formed as round portions with a radius 30 of 0.2 mm to 1.0 mm, in which sharp corners are removed. In this case, the round portions with a radius of approximately

0.6 mm are preferable.

Hence, according to this second embodiment, though the tire 1 comes to be repeatedly subjected to compressive strain in the region of the display portions 17 while running, the 5 rigidity difference is resolved by the flat portions 21. In addition, the V grooves are eliminated, and therefore, the strength and rigidity of the region concerned are enhanced to a great extent, and the occurrence of the stress concentration is decreased. As a result of this, it is made possible to 10 securely restrict the crack caused by the flex fatigue for a long period of time without damaging the exterior appearance.

Next, a third embodiment of the present invention will be described by use of FIG. 8 to FIG. 10.

FIG. 8 shows a case where display portions 103 are directly 15 adjacent to each other without interposing a decorative portion 101 therebetween in Conventional example. A V-shaped root groove 109 is formed between the display portions 103. A height of this root groove 109 becomes the same as that of a root groove line X connecting the display portions 103 and the decorative 20 portion 101. Therefore, the stress concentration becomes prone to occur in the root groove 109.

In the third embodiment of the present invention, as shown 25 in FIG. 9, the display portions 17 are directly adjacent to each other without interposing the decorative portion 15 therebetween. A bottom 23 of the joined portion of the display portions 17 and the bottoms 19 of the joined portions of the display portions 17 and the decorative portion 15 are set at positions higher than the bottoms of the decorative portion 15 and formed into a shape in which V grooves become wide and shallow. 30 With regard to the bottom 23 of the joined portion, a ratio of a height DB from a root groove line X connecting the bottoms

of the decorative portion 15 with respect to a height DA to the top surfaces 17a of the display portions 17 is set at 30% to 70%, and preferably, 50% to 70%.

In FIG. 10, the joined portion of the display portion 17 and display portion 17 is formed of a flat portion 25 higher than the bottoms of the decorative portion 15. With regard to the flat portion 25, a ratio of a height DB from a root groove line X connecting the root groove and root groove of the decorative portion 15 with respect to a height DA to the top surfaces 17a of the display portions 17 is set at 30% to 70%, and preferably, 50% to 70%.

Corner portions of the flat portions 25 and display portions 17 are formed as round portions with a radius of 0.2 mm to 1.0 mm, in which sharp corners are removed. In this case, the round portions with a radius of approximately 0.6 mm are preferable.

This third embodiment also has effects similar to those of the aforementioned first and second embodiments.

Next, test results are shown in Table 1. In this test, the height of the joined portions was variously changed, and the test was performed under conditions where the height of the protruding portions was 6 mm and the radius of the corner regions was 0.6 mm.

Table 1

	Conven-tional example	Embody-ment 1	Embody-ment 2	Embody-ment 3	Compar-ative example 1	Compar-ative example 2
Height of joined portions (%)	0	30	50	70	28	73
Number of cracks* (pieces)	5	1	1	1	3	1
Length of maximum crack occurred (mm)	62.7	7.5	4.6	3.5	15.6	2.3
Depth of maximum cross-sectional crack (mm)	3.6	0.9	0.7	0.6	2.5	0.2
Exterior appearance/ Visibility	○	○	○	○	○	△

* Number of spots where cracks occur on circumference

The test of which results were shown in FIG. 1 was
5 performed concretely based on the following conditions.

Test condition: Long run drum test performed outdoors at low inner pressure

Running distance: 30000 km

Size of sample tire: 185/60R14

10 Size of used rim: 5.5J×14

Inner pressure: 100 kPa

In Table 1, in the case of Conventional example where the height of the joined portions was the same as that of the root groove line X, though the tire was excellent in the exterior appearance, the tire was inferior in all of the number of spots where the cracks occurred, the length of the maximum crack occurred and the depth of the maximum cross-sectional crack. Meanwhile, in the case of Comparative example 1 where the ratio (DB/DA) of the height of the joined portions was set at 28%, though the tire was satisfactory in the exterior appearance, as in the case of Conventional example, the tire was inferior in all of the number of spots where the cracks occurred, the length of the maximum crack occurred and the depth of the maximum cross-sectional crack. Moreover, in the case of Comparative example 2 where the ratio (DB/DA) of the height of the joined portion was set at 73%, though the tire was excellent in the number of spots where the cracks occurred, the length of the maximum crack occurred and the depth of the maximum cross-sectional crack, the tire was inferior in the exterior appearance.

On the other hand, in the cases of Embodiment 1, Embodiment 2 and Embodiment 3 where the ratio (DB/DA) of the height of the joined portion was set at 30%, 50% and 70%, respectively, the tires were excellent in all of the number of spots where the cracks occurred, the length of the maximum crack occurred, the depth of the maximum cross-sectional crack and the exterior appearance. Hence, it is preferable to set the height of the joined portion at 30% to 70%.

Next, results of a test which was performed by variously changing the radius (mm) of the corner region are shown in FIG. 2. Other conditions are the same for Embodiment 2, that is,

the ratio of the height of the joined portions is 50% with respect to the height DA, and the height of the protrusions is 6 mm.

Table 2

	Comparative example 3	Embodiment 4	Embodiment 5	Comparative example 4
Radius of corner region (mm)	0.1	0.2	1.0	1.1
Number of cracks* (pieces)	2	1	1	1
Length of maximum crack occurred (mm)	11.5	6.0	3.0	2.0
Depth of maximum cross-sectional crack (mm)	1.1	0.8	0.5	0.3
Exterior appearance/Visibility	○	○	○	△

5 * Number of spots where cracks occur on circumference

In Table 2, in the case of Comparative example 3 where the radius of the corner region was set at 0.1 mm, though the tire was excellent in the exterior appearance, the tire was 10 inferior in all of the number of spots where the cracks occurred, the length of the maximum crack occurred and the depth of the maximum cross-sectional crack. Meanwhile, in the case of Comparative example 4 where the radius of the corner region was set at 1.1 mm, though the tire was excellent in the number of 15 spots where the cracks occurred, the length of the maximum crack occurred and the depth of the maximum cross-sectional crack, the tire was inferior in the exterior appearance.

On the other hand, in the cases of Embodiment 4 and

Embodiment 5 where the radius of the corner region was set at 0.2 mm and 1.0 mm, respectively, the tire was excellent in all of the number of spots where the cracks occurred, the length of the maximum crack occurred, the depth of the maximum 5 cross-sectional crack and the exterior appearance. Hence, it is preferable to set the radius of the corner region at 0.2 mm to 1.0 mm.

Next, results of a test which was performed by variously changing the width of the flat portion are shown in Table 3. 10 As shown in FIG. 11, a ratio (B/A%) of the width of the flat portion is represented as a ratio of a width B of the flat portion 25 to a width A between the top surfaces 17a of the protruding portions 17. Note that the test was performed under the condition where a ratio (height percent of the joined portion) 15 of the height of the flat portion was set at 50%.

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25

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Table 3

	Comparative example 5	Embedment 6	Embedment 7	Embedment 8	Comparative example 6
Width of flat portion (%)	30	40	50	70	0.8
Number of cracks* (pieces)	1	1	1	1	3
Length of maximum crack occurred (mm)	2.3	3.8	4.6	7.0	13.4
Depth of maximum cross-sectional crack (mm)	0.2	0.4	0.7	1.4	2.3
Exterior appearance / Visibility	△	○	○	○	○

* Number of spots where cracks occur on circumference

As shown in Table 3, in the case of Comparative example 5 where the ratio of the width of the flat portion was set at

30%, though the tire was excellent in the number of spots where
the cracks occurred, the length of the maximum crack occurred
and the depth of the maximum cross-sectional crack, the tire
was inferior in the exterior appearance. Moreover, in the case
5 of Comparative example 6 where the ratio of the width of the
flat portion was set at 0.8%, though the tire was excellent in
the exterior appearance, the tire was inferior in all of the
number of spots where the cracks occurred, the length of the
maximum crack occurred and the depth of the maximum
10 cross-sectional crack.

On the other hand, in the cases of Embodiment 6, Embodiment
7 and Embodiment 8 where the width of the flat portion was set
at 40%, 50% and 70%, respectively, the tires were excellent in
all of the number of spots where the cracks occurred, the length
15 of the maximum crack occurred, the depth of the maximum
cross-sectional crack and the exterior appearance. Hence, it
is preferable to set the width of the flat portion at 40% to
70%.

20 INDUSTRIAL APPLICABILITY

According to this invention, the rigidity difference
between the protruding portion and the decorative portion or
between the protruding portions is resolved by the joined
portions higher than the bottoms of the decorative portion.
25 Thus, the occurrence of the stress concentration is decreased.
In addition, the crack caused by the flex fatigue can be securely
restricted for a long period of time without damaging the
exterior appearance. As a result of this, the durability of
the region of the protruding portions is improved to a great
30 extent.